## CINNAMYL iso-VALERATE

(Code: CNIV)

Olfactive Note: Spicy, floral, fruity odor

Used in compositions of floral type, Peony, Sweet Pea, and in Rose varieties. More frequently used in flavor for imitation Apple, Apricot, Cherry, Grape, Peach, Pineapple, Spice, Strawberry, and in tobacco flavorings also.

Chemical Formula	C <sub>14</sub> H <sub>18</sub> O <sub>2</sub>	О СН <sub>3</sub>		Up to 30 ppm	
Molecular Weight (gm/Mol)	218.30	0 CH3	Use	Flavor	
Log P (o/w)	4.013		Level	Up to 4%	
Solubility in Water @ 25 °C	8 mg/L	3-phenylprop-2-enyl 3-methylbutanoate		Fragrance	
Synthetic substance	Nature-Ider	atical Artificial 🖌 Food	Grade	<b>✓</b> Kosher	

PHYSICO-CHEMICAL PROPERTIES					
Appearance	Colorless to Pale yellow liquid				
Purity (by GLC)	97% min. (sum of isomers)				
Specific Gravity	0.991 - 0.996 @ 25 °C				
Refractive Index	1.5180 - 1.5240 @ 20 ºC				
Boiling Point	313 °C @ 760 mmHg				
Flash Point (TCC)	>100 °C				
Tenacity	100 Hrs				
Solubility in Ethanol	1ml soluble in 1ml 90% Alcohol				
Acid Value	3 max. (mgKOH/gm)				
Vapour Pressure	0.000260 mmHg @ 25 °C				
Vapour Density	7.5 (Air=1)				
Cinnamic Alcohol content	As per IFRA standard				
Heat of Vaporization (Δ <sub>vap</sub> H°)	57.76 kJ/mol				

REGULATORY REFERENCES								
CAS No.	140-27-2							
FEMA	2302							
EINECS	205-407-9							
СоЕ	454							
FL No.	09.459							
JECFA	654							
FDA Regulation	21 CFR 172.515							
Food Chemical Codex	Listed							
REACH Registration	No							
Export Tariff Code	2915.60.0000							
Anti-Oxidants/Stabiliz	zers		Yes		No			
Derived from GMO?			Yes	<b>~</b>	No			
GMO as process aid?			Yes	~	No			

Butanoic acid, 3-methyl-, 3-phenyl-2-propenyl ester; Cinnamyl 3-methyl butyrate; Synonyms:

Isovaleric acid, cinnamyl ester; 3-Phenylallyl isovalerate.

Packing: As per Customer's requirement

Shelf life of 24 months from the date of manufacturing. Stable when stored in tightly

Storage: sealed containers. Keep in cool and dry area, away from direct heat and light.

If stored for more than 12 months, quality should be checked before use.